



Pinnacle PP 1350N

Pinnacle Polymers - Polypropylene Homopolymer

Tuesday, November 5, 2019

General Information

Product Description

55 MELT FLOW HOMOPOLYMER POLYPROPYLENE FOR INJECTION MOLDING

Pinnacle Polymers Polypropylene 1350N is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for general-purpose injection molding of thin wall containers. 1350N contains a nucleation additive package.

The 1350N product provides:

- Superior color and processing stability
- Good flow characteristics
- Low odor and taste
- High melt flow

Pinnacle's polypropylene, as marketed by Pinnacle Polymers, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetic Act of 1938.

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Additive	• Nucleating Agent		
Features	• Food Contact Acceptable • Good Color Stability • Good Flow	• Good Processing Stability • Homopolymer • Low Odor	• Low to No Taste • Nucleated
Uses	• General Purpose	• Thin-walled Containers	
Agency Ratings	• FDA 21 CFR 177.1520(c) 1.1a		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (230°C/2.16 kg)	55	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.013	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, 0.126 in, Injection Molded)	5800	psi	ASTM D638
Tensile Elongation ² (Yield, 0.126 in, Injection Molded)	8.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (0.126 in, Injection Molded)	290000	psi	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁴ (73°F, 0.126 in, Injection Molded)	0.50	ft-lb/in	ASTM D256
Notched Izod Impact (Area) ⁴ 73°F, 0.126 in, Injection Molded	1.24	ft-lb/in ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	241	°F	ASTM D648

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Notes

¹ Typical properties: these are not to be construed as specifications.

² Type I, 2.0 in/min

³ Type I, 0.050 in/min

⁴ Type I